

## LUMEN SUPPORT FOR WELDING

### ABSTRACT OF THE DISCLOSURE

5 A medical device comprising a support member adjacent to a first member  
and a second member, the first and second members may be laser welded to one another by  
directing radiation absorbable by the first and second members at the first and second  
members. The support member is provided adjacent to the first member and is constructed  
and arranged to substantially reflect or substantially transmit radiation at one or more  
frequencies absorbable by at least one of the first member and the second member.

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